

# Machine Guard Glazing

# Lexan\* Margard\* coated sheet

Helping to improve safety in the working environment and thereby reducing the number of industrial accidents, Lexan Margard sheet is an excellent candidate for glazing in operator windows and for machine glazing applications.



Lexan Margard sheet offers extremely high impact resistance which does not vary significantly, even at temperatures as low as – 40° C and up to +120° C.

#### High resistance to abrasion

Lexan Margard sheet is hard coated to protect against surface scratching and to maintain clarity in applications where frequent contact and cleaning are likely.

#### High resistance to chemicals

Lexan Margard sheet offers high resistance to a wide range of critical chemicals, including cooling fluids, with virtually no degradation of the material and no loss in impact properties.

#### Versatile

Lexan Margard sheet is easy to install and fit to your requirements using conventional drilling or cutting techniques.

#### **Excellent optical clarity**

With transparency comparable with glass, Lexan Margard sheet provides an extremely clear view of the work piece.

#### Installation options

#### For operator windows:

Where the highest protection is demanded, Lexan Margard sheet Is recommended in combination with glass.

#### For machine glazing:

Single layer Lexan Margard sheet gives high protection and long life performance.

#### Comprehensive warranty

Lexan Margard sheet carries a ten year limited written warranty on impact strength.

## Available product grades are:

MR10, MRT, MR5E, MRA3, MRX









# Lexan\* Margard\* sheet in combination with glass for operator windows

Lexan Margard sheet is double glazed incorporating a 6mm airspace and 6mm thick toughened glass on the attack face.

| Material<br>Grade  | Thickness<br>(mm) | 6      | Classification |        |        |        |        |       |       |       |
|--------------------|-------------------|--------|----------------|--------|--------|--------|--------|-------|-------|-------|
|                    |                   | A1     | A2             | А3     | B1     | B2     | ВЗ     | C1    | C2    | C3    |
| Mass of projectile | ;                 | .625kg | .625kg         | .625kg | 1.25kg | 1.25kg | 1.25kg | 2.5kg | 2.5kg | 2.5kg |
| Impact in J        |                   | 320    | 781            | 2000   | 1562   | 2480   | 4000   | 3124  | 4960  | 8000  |
| Lexan Margard      | 6                 | Pass   |                |        | Pass   |        |        |       |       |       |
| "                  | 8                 | Pass   | Pass           |        | Pass   | Pass   |        |       |       |       |
| II .               | 9.5               | Pass   | Pass           | Pass   | Pass   | Pass   |        | Pass  |       |       |
| "                  | 12                | Pass   | Pass           | Pass   | Pass   | Pass   |        | Pass  | Pass  |       |







### Lexan Margard sheet for machine glazing

| Material<br>Grade  | Thickness<br>(mm) | s      | Classification |        |        |        |        |       |       |       |
|--------------------|-------------------|--------|----------------|--------|--------|--------|--------|-------|-------|-------|
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| "                  | 9.5               | Pass   | Pass           | Pass   | Pass   | Pass   |        | Pass  | Pass  |       |
| "                  | 12                | Pass   | Pass           | Pass   | Pass   | Pass   |        | Pass  | Pass  |       |

 $Lexan\ Margard\ sheet\ tested\ according\ to\ pr EN12415,\ Machine\ Tools\ -\ Safety\ -\ Small\ numerically\ controlled\ turning\ machines\ and\ turning\ centers.$ 

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